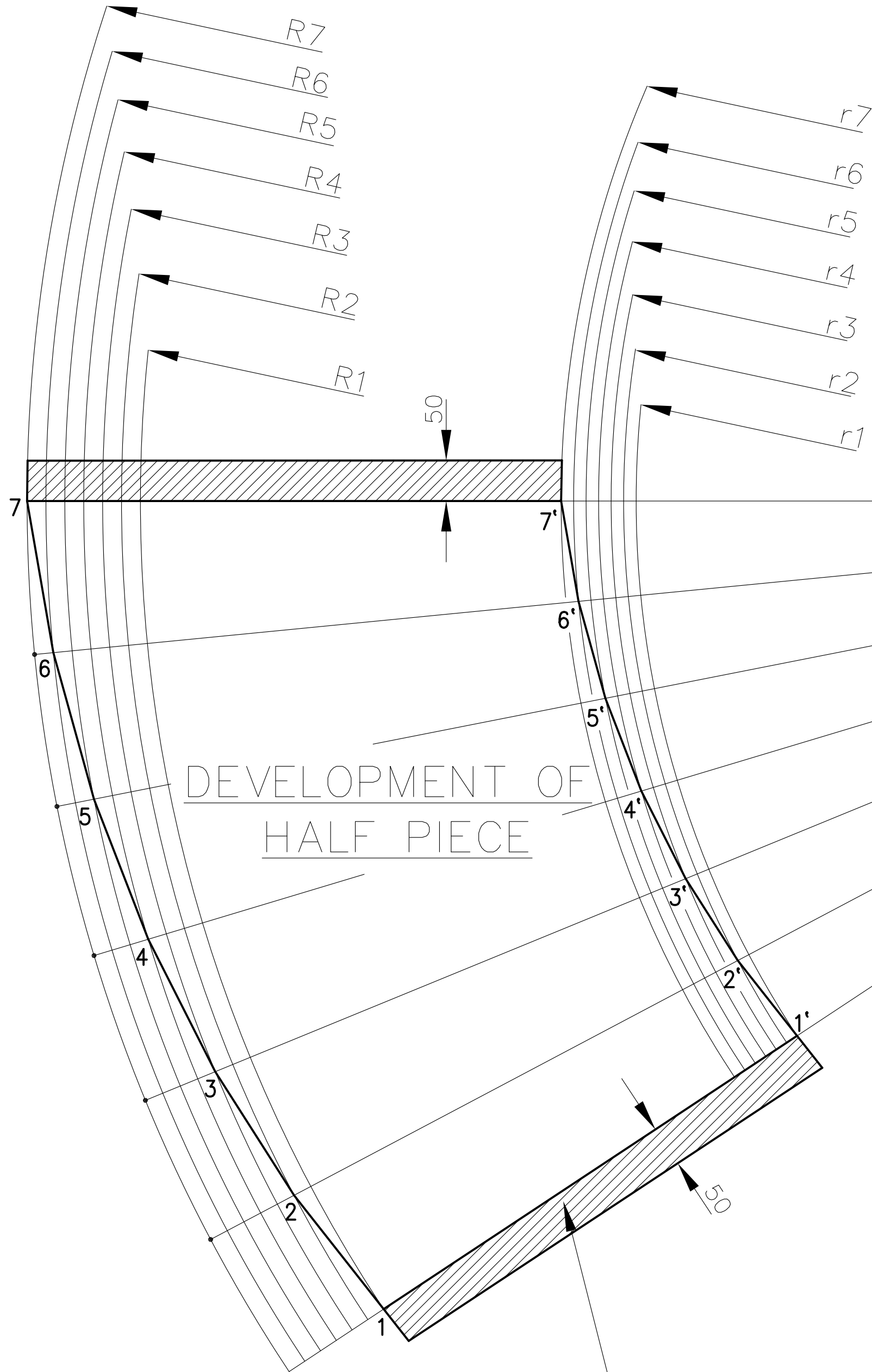


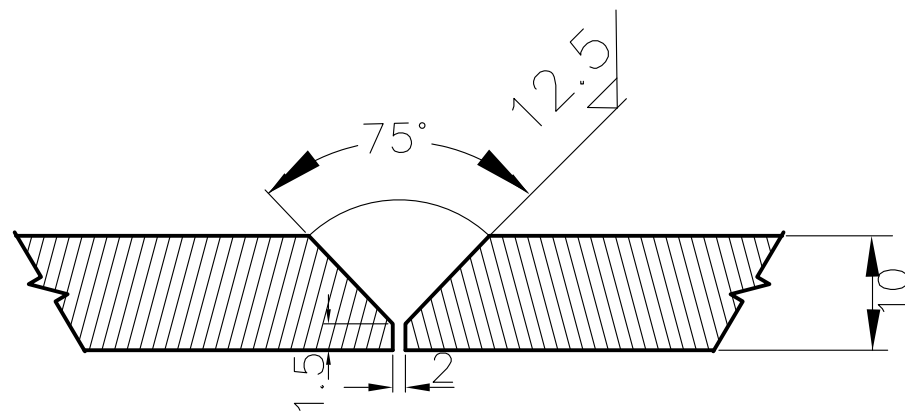
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3-80-468-30464

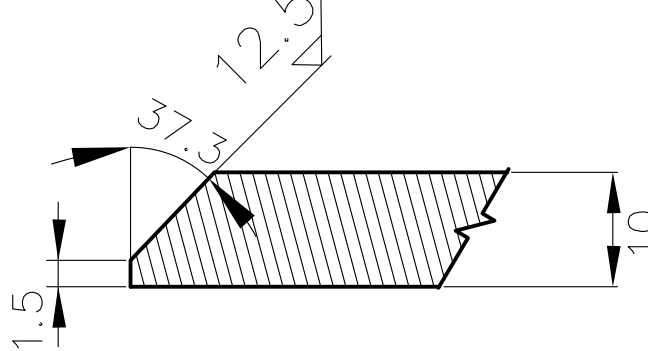
DRAWING No



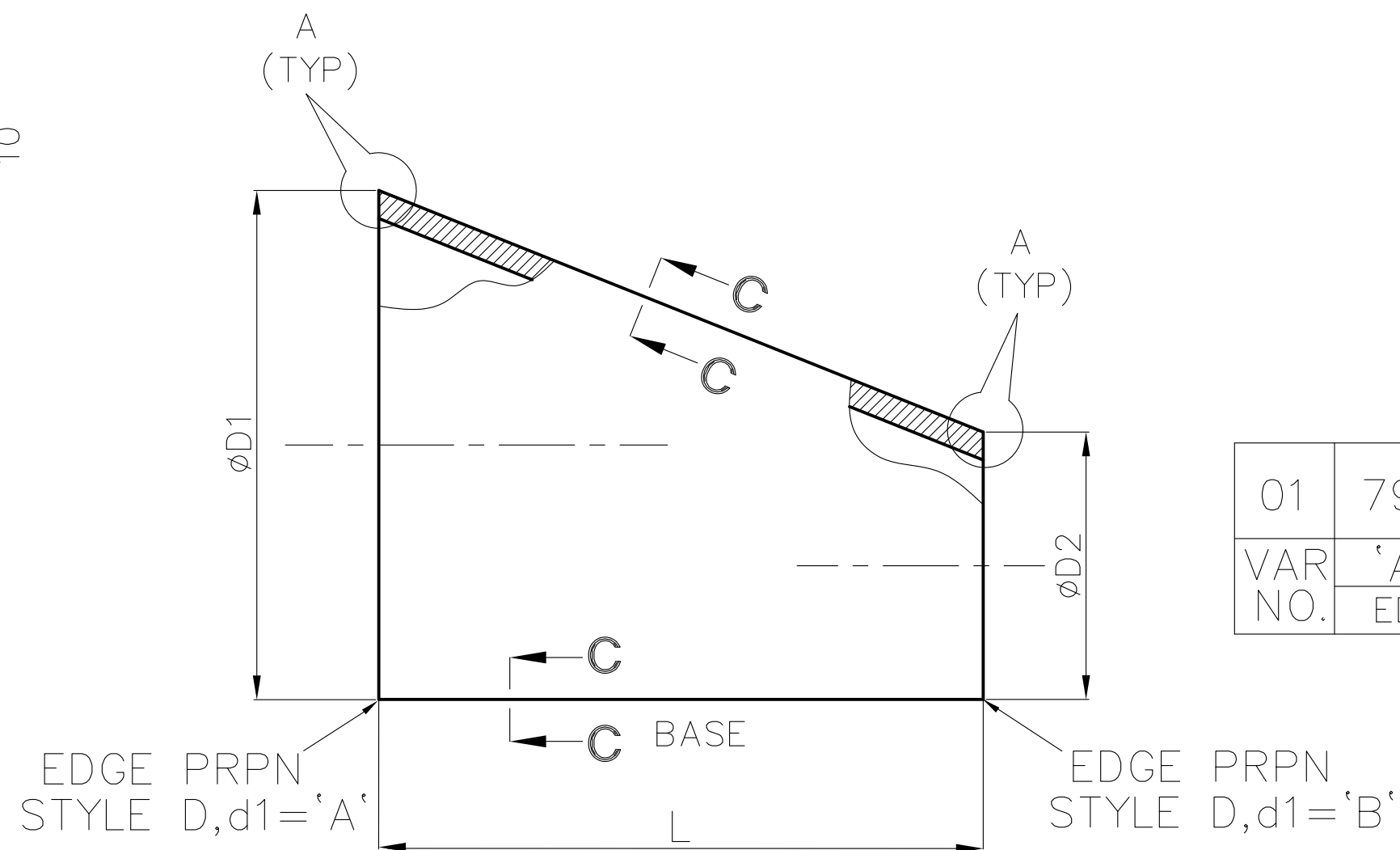
DEVELOPMENT OF HALF PIECE



SECTION C-C



DETAIL-A



|         |      |      |
|---------|------|------|
| 01      | 793  | 590  |
| VAR NO. | 'A'  | 'B'  |
|         | EDGE | PRPN |

|         |     |     |     |        |        |         |        |        |        |        |         |        |        |        |        |         |         |
|---------|-----|-----|-----|--------|--------|---------|--------|--------|--------|--------|---------|--------|--------|--------|--------|---------|---------|
| 01      | 813 | 610 | 610 | 2412.9 | 2421.9 | 2446.13 | 2478.9 | 2511.2 | 2534.6 | 2543.1 | 1802.96 | 1809.6 | 1827.7 | 1852.2 | 1876.3 | 1893.81 | 1900.17 |
| VAR NO. | D1  | D2  | L   | R1     | R2     | R3      | R4     | R5     | R6     | R7     | r1      | r2     | r3     | r4     | r5     | r6      | r7      |

EXCESS MATERIAL PROVIDED PREBENDING TO BE REMOVED BEFORE WELDING

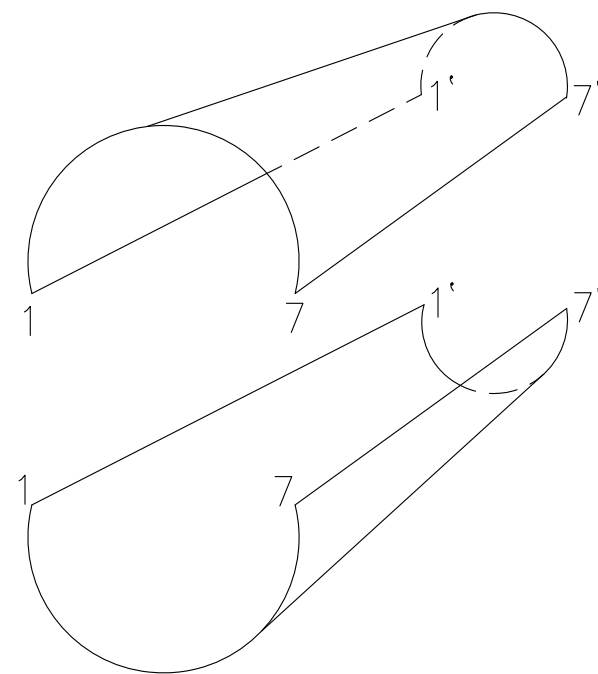
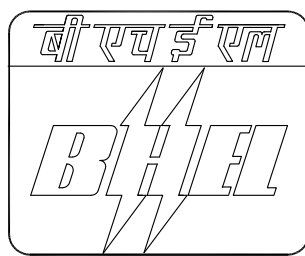


FIGURE FOR BENDING OF TWO HALVES

|         |                    |                |          |                 |   |          |     |
|---------|--------------------|----------------|----------|-----------------|---|----------|-----|
| 01      | PLATE 10X1350X1080 | 3-80-468-30464 |          | 15 011 098 0000 | C | 114      | 453 |
|         |                    |                |          | IS 2062 E250A   |   |          | 2   |
| VAR NO. | DESCRIPTION        | DRAWING NO.    | ITEM NO. | MATERIAL CODE   | A | UNIT WT. |     |
|         |                    |                | VAR NO.  | MATERIAL SPEC.  | C | QTY.     |     |

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,  
PIPING CENTRE,  
CHENNAI 600 017

|      | NAME        | SIGN | DATE     | NO OF ITEMS |
|------|-------------|------|----------|-------------|
| DRN  | R.MANDAL    | -sd- | 19.03.13 |             |
| CHD  | A.SURESH    | -sd- | 19.03.13 |             |
| APPD | C.SARAVANAN | -sd- | 19.03.13 |             |

|        |      |                  |
|--------|------|------------------|
| REV 01 | DATE | ALTERED APPROVED |
| ZONE   |      |                  |

|       |                                 |           |              |                            |          |
|-------|---------------------------------|-----------|--------------|----------------------------|----------|
| DEPT. | GRADE OF UN TOL. DIM            | SCALE     | WEIGHT (Kg). | REF TO ASSY DRG            | ITEM No. |
| CODE  | C/M/F                           |           |              |                            |          |
| TITLE | ECCENTRIC REDUCER NB800 / NB600 | CARD CODE | U 01         | DRAWING No. 3-80-468-30464 | REV 00   |

NOTES:

- BENDING OF TWO HALVES AS SHOWN IN DRAWING.
- OVERALL PLATE SIZE GIVEN ARE APPROXIMATE, PROFILE MAY BE MADE AS PER SKETCH BEFORE CUTTING THE OVERALL PLATE.